

# Sabatack Fast

ultra-fast bonding

## Description

Sabatack Fast is an ultra fast-acting 2-component, elastic, humidity-curing, MS polymer-based construction adhesive. Its primary use is bonding with fast hardening, handling after only 2 hours, which makes this product excellent for use in mass production. Sabatack Fast has a medium viscosity and a high modulus elasticity.

## Field of application

Industrial and hand-made vehicle and coachwork construction, marine, ventilation and air conditions, electro-technology, equipment assembly, metal and tin processing, plastics technology, civil & environmental engineering and building & construction. For the elastic bonding of frames, profiles, plates etc. Also for sealing seams, overlaps, joints and cracks. Suitable for interior and exterior use. Excellent for use in mass production.

## Advantages

- fast and controlled curing, high end strength
- adhesion without primer, fast drying
- can be painted wet-on-wet, hardly any shrinkage
- no blistering, almost odourless
- free from solvents, isocyanates and silicones
- UV-stable, high temperature resistance
- certificates: Wheelmark (164.106/1121/WCL MED0326), ISEGA (in connection with HACCP)



## Method of use

For instructions for use, repaintability and pre-treatment, see the relevant info sheets at [www.saba.nl](http://www.saba.nl)

## Technical data

	Component A	Component B
<b>Basis</b>	MS polymer, humidity-curing	MS polymer, humidity-curing
<b>Density</b> (EN 542)	approx. 1.380 kg/m <sup>3</sup>	approx. 1.144 kg/m <sup>3</sup>
<b>Solids content</b>	approx. 100%	approx. 85%
<b>Open time</b> (23 °C, 50% RLV)	approx. 10 minutes	
<b>Tack free</b> (23 °C, 50% RLV)	completely after approx. 12 hours	
<b>Cure rate</b> (23 °C, 50% RLV)	even after 48 hours	
<b>Hardness Shore A</b> (EN ISO 868)	approx. 55	
<b>Volume alteration</b> (EN ISO 10563)	< 5%	
<b>Modulus at 100%</b> (ISO 37/DIN 53504)	approx. 1.5 N/mm <sup>2</sup>	
<b>Tensile strength</b> (ISO 37/DIN 53504)	approx. 2.6 N/mm <sup>2</sup>	
<b>Elongation at break</b> (ISO 37/DIN 53504)	approx. 330%	
<b>Shear strength</b> (ISO 4587)	approx. 1.7 N/mm <sup>2</sup>	
<b>Working temperature</b>	min. +5 °C to max. +35 °C	
<b>Storage temperature</b>	min. +5 °C to max. +25 °C	
<b>Temperature resistance</b>	min. -40 °C to max. +120 °C	
<b>Short temperature resistance</b>	max. +180 °C (30 minutes)	

## Order information

<b>Packaging</b>	dual-cartridge	
<b>Contents</b>	490 ml (contains 7 items)	
<b>Colour</b>	white (similar to RAL 9003)	black (similar to RAL 9011)
<b>Article No.</b>	100201 DJW	100862 DJW
<b>Shelf life</b>	9 months (in unopened packaging)	

*Other packaging and colours on request. The shelf life may vary for large packaging.*

## Safety recommendations

For more information about safety, see the relevant SABA safety data sheet.

SABA Dinxperlo BV

Industriestraat 3 NL-7091 DC Dinxperlo PO Box 3 NL-7090 AA Dinxperlo T+31 (0) 315 65 89 99 F+31 (0) 315 65 89 89 E [info@saba.nl](mailto:info@saba.nl) [www.saba.nl](http://www.saba.nl)

Our recommendations and instructions for use are based on the present status of know-how and technique. Clients and users should evaluate our products by themselves, with regard to utilization and requirements of their own choice. We shall take no responsibility in case our products are not being used subject to our recommendations and/or instructions for use. Furthermore, General Terms and Conditions of SABA Dinxperlo BV, will apply to our recommendations, instructions for use and the delivery of our products.

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